



1 Layout frame pieces on a flat surface.



2 Fit head piece to legs, being sure to create tight joints at each corner.



3 Locate pre-drilled holes and install 8 each 1-5/8" black, course thread screws.



4 Align, brickmold, narrow line nosing or flat casing as shown above.



5 Press down firmly with palms or use rubber mallet to lock nosing onto aluminum cap.



6 Install 1" stainless steel corner screw into pre-drilled holes using a #1 square drive bit.



7 Stand assembled frame in opening.



8 Fold back aluminum nailing fin. Fasten through pre-punched holes.



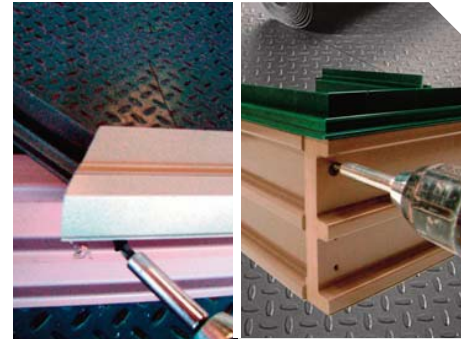
9 It is important to shim properly as you would with a door or window. Run additional fasteners (not provided) through exposed composite and into frame lumber.



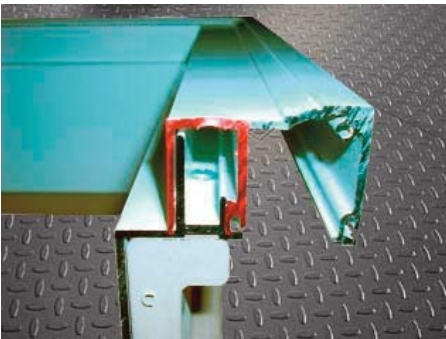
1 Layout frame pieces on a flat surface. Place header frame on top of legs making certain outside corners are flush.



2 Slide in clip corner piece, making sure miters align.



3 Locate pre-drilled holes and install 8 each 1-5/8" black, course thread screws.



4 Align, brickmold, narrow line nosing, or flat casing as shown above.



5 Press down firmly with palms or use rubber mallet to lock nosing onto aluminum cap.



6 Install 1" stainless steel corner screw into pre-drilled holes using a #1 square drive bit.



7 Stand assembled frame in opening.



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